SAMPLE FORMULATION

Using Solstice® Enhance and Solstice® Propellant



Speedy Dry Shampoo

Craft invisible dry shampoo formulations that reveal silky, shiny, softer hair

Solstice Propellant (HFO-1234ze(E)), a breakthrough for aerosol-based products, and Solstice Enhance (HFO-1233zd(E)), a multifunctional solvent and carrier fluid, offer exciting possibilities for formulators. As nonflammable alternatives to hydrocarbons and high global warming potential (GWP) hydrofluorocarbons, they are non-ozone-depleting, VOC-exempt, with an **Earth-friendly** ultra-low GWP of one or less.

PHASE	TRADE NAME	INCI	WT%
Starch Blend	Corn Starch	Corn Starch	0.5
	DRY-FLO® PURE	Aluminum Starch Octenylsuccinate	0.5
	Cab-O-sil® M-5	Silica	0.25
Carrier Solvent	Ethanol 200 Proof	Alcohol Denat.	6.7
	Fragrance	Fragrance	0.35
	Solstice Enhance	Chlorotrifluoropropene	6.7
Aerosolized	Solstice Propellant	Tetrafluoropropene	85
		TOTAL	100

¹ASTM E-681, EU A11

FORMULATION PROCEDURE:

Pre-step: Chill Solstice Enhance (below 19°C) before combining with the formulation. Store in refrigerator.

- 1. Fill Starch Blend and Carrier Solvent into aerosol can in the order of addition.
- 2. Crimp valve on can.

- 3. Charge with Solstice Propellant.
- 4. Shake the can vigorously until uniform.

Solstice is a registered trademark of Honeywell International Inc DRY-FLO $^{\circ}$ PURE is a registered trademark of Nouryon. Cab-O-sil $^{\circ}$ M-5 is a registered trademark of Cabot Corporation.

For more information:

call 800-631-8138 (U.S. and Canada) or your local sales office.

www.hwll.co/personalcare

Honeywell Advanced Materials

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² Solstice Enhance: VOC-exempt (U.S. EPA), Solstice Propellant: VOC-exempt (U.S. EPA and CARB); negligible contribution to smog formation