HONEYWELL ACLAR® UltRx 2000

Aclar® UltRx 2000 is a high transparent 2 mil ($51~\mu m$) PCTFE homopolymer very high moisture barrier film designed for semi-rigid and flexible film packaging applications for highly sensitive medicinal products in pharmaceutical and medical markets. This film is suitable for thermoforming and lamination to various substrates including PVC and PVC free solutions, such as PET, PP, and PE substrates for environmentally friendly applications.

PROPERTIES OF 2.00 MIL (51µm) FILM AT 73°F (23°C) - 50% RH		TYPICAL VALUE		
		ENGLISH	METRIC	TEST METHOD
Specific Gravity			2.11 g/cm ³	ASTM D1505
Yield		6,567 in²/lb.	9.34 m²/kg	
Haze		< 1 %		ASTM D1003
Crystalline Melting Point		412°F	211°C	ASTM D4591
Dimensional Stability (10 mins. @ 300°F/149°C)	- MD - TD	≤ + 12 % < - 8 %		ASTM D1204
Tensile Strength	- MD - TD	7,000 – 10,000 psi 4,500 – 7,500 psi	48 - 69 MPa 31- 52 MPa	ASTM D882
Elongation	- MD - TD	150 - 200 % 175 - 250 %		ASTM D882
Modulus, secant	- MD - TD	170,000 - 200,000 psi 170,000 - 200,000 psi	1172 - 1379 MPa 1172 - 1379 MPa	ASTM D882
Surface Tension (treated side)		≥ 42 dynes/cm		ASTM D2578
Oxygen Transmission Rate @ 73.4°F (23°C) / 50% RH		cc/100in²dbar 2.50	cc/m²dbar 38.72	ASTM F1927-20
Water Vapor Transmission Rate @ 77°F (25°C) / 60% RH @ 86°F (30°C) / 65% RH @ 104°F (40°C) / 75% RH @ 100°F (37.8°C) / 100% RH		g/100in ² d 0.0012 0.0019 0.0066 0.0077	g/m²d 0.019 0.029 0.102 0.119	ASTM F1249

Please refer to the Honeywell Regulatory Clearance Certificate (RCC) for compliance status.



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For more information:

To learn more about Honeywell Aclar Film, visit <u>advancedmaterials.honeywell.com</u> or contact your Honeywell account manager.

Honeywell

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